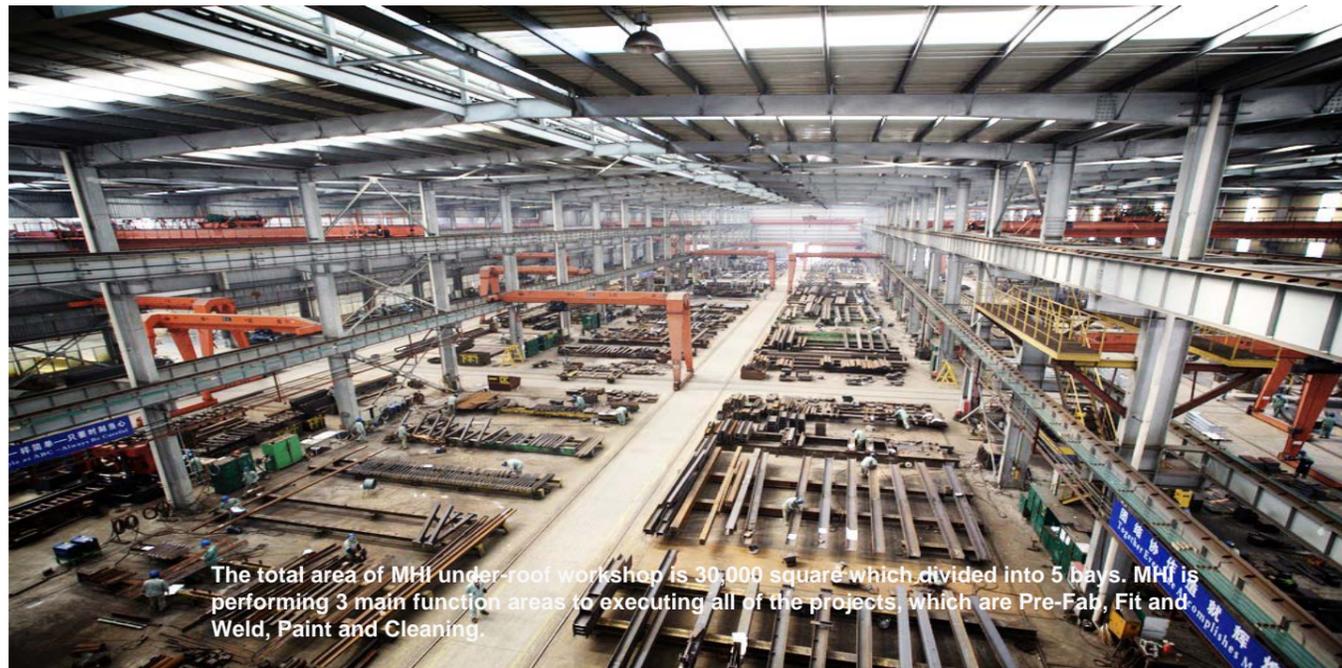


Your Structural Steel Project Partner



The total area of MHI under-roof workshop is 30,000 square which divided into 5 bays. MHI is performing 3 main function areas to executing all of the projects, which are Pre-Fab, Fit and Weld, Paint and Cleaning.

Important Customers' Visit — Siemens & Bilfinger Gerber Audit

During 17th June to 19th June, the Germany engineering and service company, Bilfinger Gerber had it's initial audit for MHI workshop. Mr. Joerg Luehmann, the quality inspector and Mr. Klaus Schmidt, the head of HSEQ from Bilfinger Gerber did a through audit for MHI shop, including the general inspection of workshop, the documents, the possibility of air intake system fabrication, and some special checks. During this audit, the MHI subcontractors, as the galvanizing shop, the plate bending shop were also inspected. A re-audit will taken place during 25th June to 4th July.

Since from 30th June, Mr. Guido Klaus, the inspector from the energy sector of the world famous Germany electrical company, Siemens joined in the audit for MHI workshop. This company is the main contractor of this Air Intake System Project.

This audit conducted by Siemens and Bilfinger Gerber is generally successful with few open items which MHI should adjust or correct immediately to fit for their project. An meeting held by both parties and a MENO composed for each side action.



MHI New Blood Involvement & Employee Qualification

In this month, four promising graduates landed on MHI Kingdom with full passion, whose backgrounds are civil engineering, mechanical engineering and electrical engineering, joined in MHI estimation & marketing and detailing departments. The new employees will have a one-month training in the workshop and the office. Attached picture is the leader of estimation department, Mr. Evan Feng, taking the new employees to have a workshop tour and explaining the general information of the workshop and the processes. Afterwards, Mr. Lee Dang, the general manager, will have a three-months training to the new guys. Employee training is treated as a priority in MHI development.



In this month, the number of welders who passed 6GR welding has increased to thirteen. (only 9 person in two months ago). MHI has continues training for the welders for the 6GR welding in order to furnish more qualified welders for the Perth air port project, also to enhance the overall strength of MHI so as to qualify itself to winning more projects that with high welding requirement. Currently, MHI has 70 welders, and all of them are certified as AWS welders. MHI will strengthen the internal training for the workers in the future.

Job #7125 Conveyor Project for VALE



Recently, MHI is helping one of it's competitor to do the steel structure fabrication for VALE conveyor project. Attached pictures are the lifting and packing of cross column. The cross column is 6-8 tons for each, with a size of 12m (L) x 2.5m (W) x 2.5m(H).

All the cross columns are assembled and welded by H sections. Total 16 pieces of cross beams are required for this project. MHI used it's professional flame straightening to ensure the straightness of the columns.

The total tonnage of this project is 2,000 tons, including conveyor frame, transfer tower, gratings, handrails and so on. The fabrication standard is AISC and AWS D1.1. It is divided into two areas according to the distance to the sea. Therefore, there are two different coating systems accordingly for this project. Trial assembly is also required to ensure every item is



Air Cooler Equipment Project Installation

Attached pictures are the installation of the Air Cooler Equipment Project. The total tonnage of the equipment is 2,000 tons. It will be assembled in Philippines, and will then transported to it's jobsite in Australia. MHI assigned one project manager, Mr.

Owen Ouyang to the jobsite to help communicate between the jobsite and MHI. Mr. Owen will also have a daily report for the installation progress to MHI.



Grating for Oil tanks Project

MHI has won an Australia Grating Project for Oil Tanks. This project has special requirement for the serrations, as the cross bar should be flash or lower than the flat bar, also it shall be semi circular formed by punching with the raised portion square cut and not round. Radius of punch should be 3-6 mm, while it's depth should be 2-4 mm. MHI made the mould it self to meet this requirement.



MHI Safety Instruction Meeting

Attached picture is the monthly safety instruction meeting. It was held by the shop manager and the safety supervisor. In this meeting, the safety supervisor will report the safety situation during last month and will announce the safety target in this month. Generally speaking, the situation is gradually becoming better recently as MHI has paid more emphasis on safety production.



MHI Check List



Corrective Action:
Re-sandblasting and re-painting



Corrective Action:
Weld repair

MHI 2013.5 to 2014.4 Monthly Capacity Forecast



NOTE:

- ◆ The shop maximum capacity is around 3,000 tons to 4,000 tons per month according to different structure types.
- ◆ In June, 2013, we plan to fabricate 2,397 tons of steel structure. Starting from July, the shop will become less busy, and we will have more space to meet the shipping schedule of ongoing projects, and contract more coming projects.

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